



# Republic

## DOORS AND FRAMES

155 Republic Drive • McKenzie TN 38201

**TB-14-01**

**DATE:** September 26, 2014

**SUBJECT:** Republic Standards and 5-10-Equal Hinge Locations

Republic's instructions on hinge spacings are being modified and updated. This change will affect both standards and 5-10-equal hinge spacing.

- Hinge locations for nominal standard sizes 6-8 and 7-0 with (3) – 4 ½” hinges will not change.
- Hinge locations for nominal standard sizes 6-8 and 7-0 with (4) – 4 ½” hinges or with any other hinge quantities or size (i.e. 3 ½” and 5”) will be 5-10-Eq.
- Hinge locations for all other heights, hinge quantities and hinge sizes will be 5-10-Eq.
- The 5-10-Eq locations, will be applied such that hinge cutouts are consistently 5” top-top, 10” bottom-bottom and equal intermediate spacings. This will be applied in the same manner for all hinge quantities and sizes (3 ½”, 4”, 4 ½” and 5” etc.).

This announcement reinforces Republic's on-going commitment to identify and adopt the best practices to simplify methods and communications in order to improve service.

Our Tech Data pages located on Republic's website at [www.republicdoor.com](http://www.republicdoor.com) have been updated with this information. These details will also be submitted to SDI for updating. An Excel hinge spacing calculator is available for downloading from Republic's website *link*.

If you have any concerns or questions regarding how this change may affect you or if you have particular needs, please contact your Customer Service Rep to discuss. Our utmost concern is that your current and future orders are properly coordinated.

Please contact Customer Service or Technical Support to assist with any questions.

Steve Gilliam