



Door Construction

Item	Description	List Price
3710240	· Undercut Door Bottom	\$ 196.00
3710241	· Cut Door Down in Width	\$ 543.00
3710291	· Prep UNIFIT Door (up to 4 Hinges & 1 Lock)	\$ 286.00

Hinge Preparations

Item	Description	List Price
3710290	· Relocate Hinge (each)	\$ 194.00

Glass Lites & Louver Preparations

Item	Description	List Price
3710270	· V, N, G or L Cutout Only & Install	\$ 124.00
3710271	· FG or FL Cutout Only & Install	\$ 196.00
3710390	· V, N, G or L Cutout/Reinforce & Install	\$ 196.00
3710391	· FG or FL Cutout/Reinforce & Install	\$ 232.00
3710392	· Cutout Only - 24" x 36" or Less	\$ 69.00
3710393	· Cutout Only - Larger than 24" x 36"	\$ 102.00

Glass Kits/Louvers Extra

Flushbolts & Astragals

Item	Description	List Price
3710310	· Flushbolt Prep Top & Bottom	\$ 68.00
3710311	· Flushbolt Prep Using Astragal +	\$ 81.00
3710312	· Attach Standard Astragal +	\$ 70.00
3710313	· Auto Flushbolt Prep +	\$ 215.00

"+" Denotes Astragal Extra

Lock, Exit Device & Strike Preparations

Item	Description	List Price
3710330	· Convert MOL to CH	\$ 78.00
3710339	· Convert CH to MOL	\$ 196.00
3710332	· ASA Strike Prep - Inactive Leaf w/o Astragal	\$ 124.00
3710333	· Deadlock Prep	\$ 135.00
3710334	· Deadlock Strike Prep - Inactive Leaf	\$ 135.00
3710335	· Blank Out MOL - Plate Only	\$ 36.00
3710336	· Blank Out MOL - Fill & Finish	\$ 72.00
3710337	· Open - Back Strike Prep	\$ 163.00
3710338	· Sectional Trim or Exit Device Function Prep	\$ 81.00
3710394	· Mounting Holes for Lockset or Exit Trim	\$ 45.00
3710395	· Concealed VR Exit Device Prep	\$ 537.00
3710396	· Power Transfer Prep (no conduit)	\$ 202.00



Miscellaneous Door Preparations

Item	Description	List Price
3710360	· Viewer Prep (viewer not included)	\$ 36.00
3710361	· Mail Slot Prep (mail slot not included)	\$ 124.00
3710362	· Monorail Prep (gasket not included)	\$ 536.00
3710363	· Dutch Door Prep 68-72 (add to 80 door price)	\$ 448.00
3710364	· Seamless (Bondo Fill) Edges (per door)	\$ 163.00

Label Attachment Charges - Doors

Item	Description	List Price
3710380	· UL 3 Hour Label - Door	\$ 32.00
3710381	· UL 1-1/2 Hour Label - Door	\$ 32.00
3710382	· UL 3/4 Hour Label - Door	\$ 32.00
3710383	· UL 20 Minute Label - Door	\$ 32.00
3710533	· WH 3 Hour Label - Door	\$ 32.00
3710532	· WH 1-1/2 Hour label - Door	\$ 32.00
3710531	· WH 45 Minute Label - Door	\$ 32.00
3710530	· WH 20 Minute Label - Door	\$ 32.00

Frame Constuction

Item	Description	List Price
3710400	· Install Sill Anchors (per frame)	\$ 24.00
3710401	· Setup & Weld Frame	\$ 86.00
3710403	· Cut Frame Bottom/Weld Sill Anchor (per frame)	\$ 70.00
3710404	· Splice Jamb (per splice)	\$ 89.00
3710405	· Dutch Door Frame 68-72 (add to 80 frame price)	\$ 216.00
3710406	· Cutdown/Splice Head for KD Frame	\$ 89.00
3710410	· Cutdown Head for Welded Frame	\$ 68.00
3710407	· Silencer Preps (per frame)	N/C

Hinge Preparations

Item	Description	List Price
3710423	· Add 4-1/2" Hinge Prep (each hinge)	\$ 68.00
3710425	· Prep for 5" Hinge (each hinge)	\$ 47.00
3710431	· Reinforce for Double Acting Hinges (per frame)	\$ 126.00
3710432	· Punchout for Hinge - No Reinforcement (each)	\$ 24.00
3710665	· Grind Tabs for Heavy Weight Hinges (per hinge)	\$ 24.00
3710426	· Power Transfer Prep (no conduit)	\$ 114.00



Strike & Flushbolt Preparations

Item	Description	List Price
3710450	· Add ASA Strike Prep	\$ 52.00
3710451	· Electric Strike Prep	\$ 68.00
3710452	· Deadlock Strike Prep 1-5 Units	\$ 68.00
3710453	· Blank Out Strike - Fill & Finish	\$ 124.00
3710570	· Blank Out Strike - Install Plate Only	\$ 35.00
3710454	· Punchout for Strike - No Reinforcement	\$ 24.00
3710455	· Flushbolt Strike Prep - Hole Only	\$ 24.00
3710456	· Reversible Flushbolt Strike Prep	\$ 46.00
3710457	· Reinforce Frame (for RIM Exit Strike or Removable Hardware Mullion)	\$ 20.00
3710663	· Reinforce Head for Surface VR Exit Device	\$ 15.00
3710571	· Concealed VR Strike Prep	\$ 81.00

Closer / Holder / Stop Preparations

Item	Description	List Price
3710470	· Install Single Head CR	\$ 21.00
3710471	· Install Double Head CR	\$ 42.00
3710572	· Prep Head for Concealed Holder	\$ 163.00
3710573	· Reinforce Head for Coordinator	\$ 45.00
3710664	· Reinforce Head for Overhead Stop	\$ 15.00

Anchor Preparations

Item	Description	List Price
3710490	· Punch & Dimple Only (each) [Anchors Not Included]	\$ 11.00
3710491	· Punch & Dimple with Anchor (each)	\$ 15.00
3710492	· Punch & Dimple with Anchor and Bolt (each)	\$ 19.00
3710493	· Weld in Anchor (each)	\$ 15.00

Label Attachment Charges - Frames

Item	Description	List Price
3710510	· UL Label Jamb Pair 68-72 Single	\$ 17.00
3710511	· UL Label Jamb Pair 68-72 Double	\$ 34.00
3710512	· UL Label Jamb Pair 80 Single	\$ 17.00
3710513	· UL Label Jamb Pair 80 Double	\$ 34.00
3710534	· WH Label 20 Minute Jamb Pair Single	\$ 17.00
3710535	· WH Label 45 Minute Jamb Pair Single	\$ 17.00
3710536	· WH Label 1-1/2 Hour Jamb Pair Single	\$ 17.00
3710537	· WH Label 3 Hour Jamb Pair Single	\$ 17.00
3710538	· WH Label 20 Minute Jamb Pair Double	\$ 34.00
3710539	· WH Label 45 Minute Jamb Pair Double	\$ 34.00
3710540	· WH Label 1-1/2 Hour Jamb Pair Double	\$ 34.00
3710541	· WH Label 3 Hour Jamb Pair Double	\$ 34.00



Fabrication & Welding Charges

Item	Description	List Price
3710600	· 2" Face, Cut & Weld (per end connection)	\$ 82.00
3710601	· 4" Face, Cut & Weld (per end connection)	\$ 109.00
3710602	· 6" Face, Cut & Weld (per end connection)	\$ 135.00
3710614	· 8" Face, Cut & Weld (per end connection)	\$ 159.00
3710615	· 10" Face, Cut & Weld (per end connection)	\$ 185.00
3710652	· 2" Face, Weld Only (per end connection)	\$ 70.00
3710653	· 4" Face, Weld Only (per end connection)	\$ 97.00
3710654	· 6" Face, Weld Only (per end connection)	\$ 115.00
3710613	· Stick Cut to Length	\$ 25.00
3710655	· Miter BJ (per end)	\$ 26.00
3710656	· Cut & Notch BJ (per end)	\$ 26.00
3710657	· Cut & Notch Mullion (per end)	\$ 40.00
3710605	· Install FWS - Tack Weld Seam Only (per ft.)	\$ 10.00
3710606	· Install FWS - Tack Weld Seam & Fill (per ft.)	\$ 45.00
3710658	· Install FNS - Tack Weld Seam Only (per ft.)	\$ 10.00
3710659	· Install FNS - Tack Weld Seam & Fill (per ft.)	\$ 45.00
3710607	· Glazing Bead, Cut to Length Only (per ft.)	\$ 7.00
3710608	· Glazing Bead, Cut to Length & Install (per ft.)	\$ 13.00
3710700	· Apply 3/4" UL Stop Extension (per ft.)	\$ 9.00
3710666	· Field Splice (per splice)	Inquire

Hardware Preparations

Item	Description	List Price
3710609	· 4-1/2" Hinge Prep in BJ (each)	\$ 33.00
3710576	· 5" Hinge Prep in BJ (each)	\$ 41.00
3710610	· 4-1/2" Hinge Prep in Mullion (each)	\$ 72.00
3710577	· 5" Hinge Prep in Mullion (each)	\$ 81.00
3710611	· ASA Strike Prep in BJ	\$ 52.00
3710612	· ASA Strike Prep in Mullion	\$ 91.00
3710578	· Rim Exit Reinforce in Mullion	\$ 52.00

Label Attachment Charges - Sticks

Item	Description	List Price
3710662	· UL Label 45 Minute Borrowed Lite	\$ 28.00